



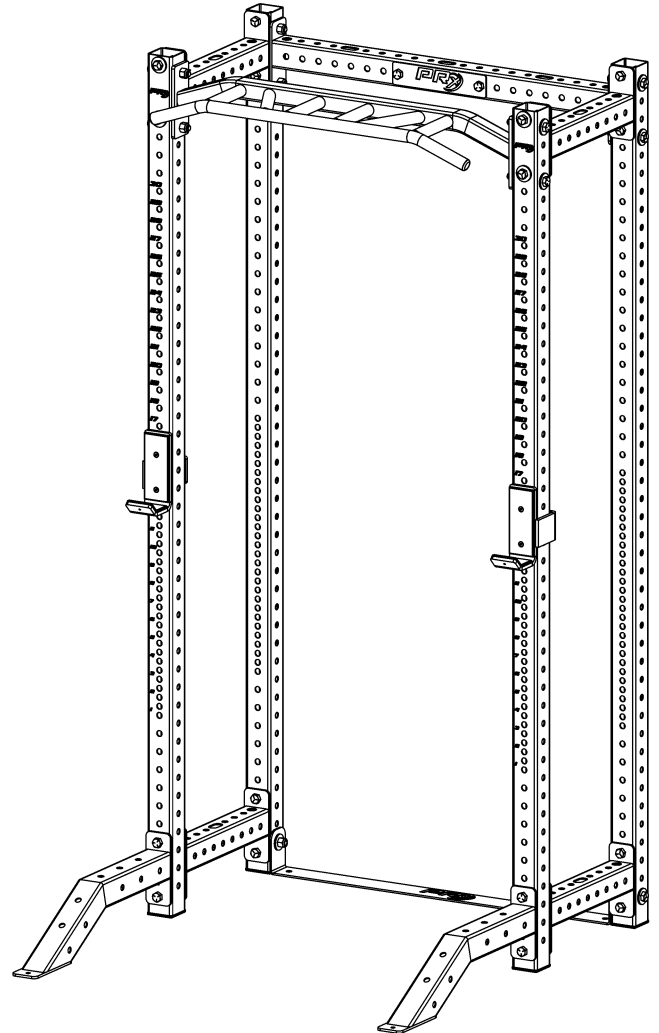
Build Limitless® Half Rack

Installation Instructions

Tool List

- 15/16" Box End Wrench
- 15/16" Socket
- Ratchet or Impact Driver

Item #	Description	Qty.
1	Upright	4
2	Multi-Grip Pull-Up Bar	1
3	Short Crossmember	4
4	Long Crossmember	1
5	5/8" Nylock Nut	28
6	5/8" Flat Washer	26
7	5/8" x 4-1/4" Hex Bolt	18
8	L - Foot or Angled Foot	2
9	5/8" x 4-1/2" Hex Bolt	8
10	J-Cup Pair	1
11	PRx Logo Plate	1
12	Logo Plate Backer	1
13	Floor Spreader Plate	1
14	5/8" x 4" Hex Bolt	2



WARNING

- Read all assembly, installation and use instructions in this manual prior to using this equipment.
- Inspect equipment prior to use. DO NOT use if it appears damaged or inoperable
- Use equipment only for the intended use DO NOT modify the machine
- DO NOT attempt to fix broken equipment. Call or email PRx Performance for assistance.
- **SQUAT RACK MUST BE BOLTED TO THE GROUND**

Save this manual for future reference.

060325_Rev. 1

All questions, feedback, and return information should be sent to: support@prxperformance.com or call us at 1-701-566-0452

 **WARNING: SERIOUS INJURY OR DEATH COULD OCCUR IF SAFETY PRECAUTIONS ARE NOT TAKEN.**

Rack Assembly (Rear):

1. Attach Short Crossmembers (3) and Long Crossmember (4) to the top of the rear Uprights (1) with the hardware shown. **Figure 1, Detail A**

*NOTE 1: Numbers and PRx logo at the top of the uprights are shown facing the rear of the rack. Customers can choose to rotate the uprights 180 degrees, so the logo and numbers are facing the front. **Figure 1, Detail A***

*NOTE 2: Short Crossmembers at the top of the Uprights should be oriented with the long leg of the end plates facing upward and the short leg facing down. This will be the opposite for the Long Crossmember (4) across the top/rear of the rack. This is to account for the offset holes in the uprights and keep the tubes of the crossmembers at the same height. **Figure 1, Detail A***

2. Attach Short Crossmembers (2) to the front/bottom of the Uprights (1) with hardware shown.
*NOTE: The Bottom Crossmembers are oriented opposite the top, with the long leg of the end plates facing downward and the short leg facing upward. **Figure 1, Detail B***
3. Attach the Floor Spreader Plate (13) between the bottoms of the Uprights (1) with hardware shown. **Figure 1, Detail B**

Rack Assembly (Rear):

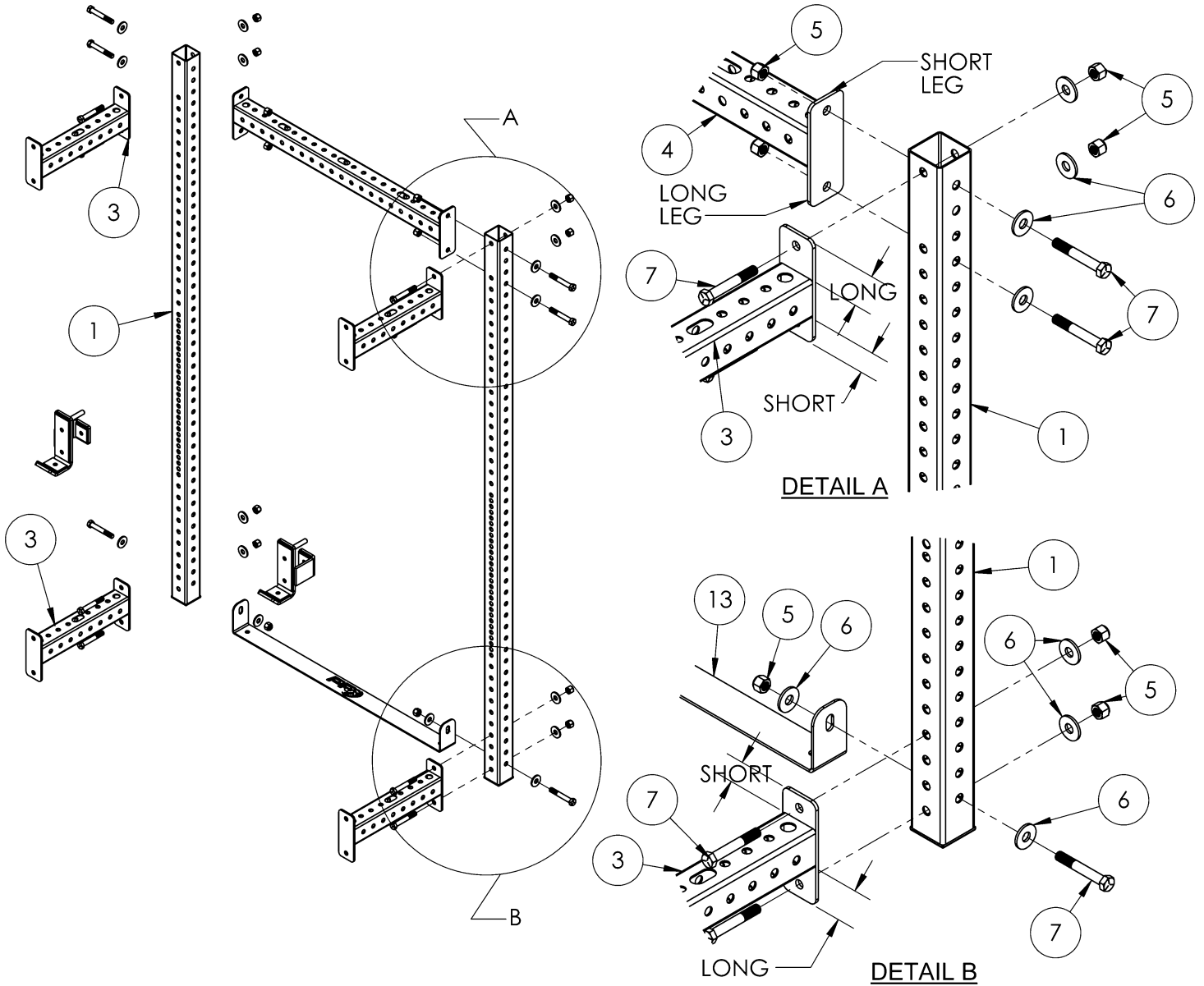


Figure 1

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Rack Assembly (Front):

1. Attach the front Uprights (1) to the front of the Short Crossmembers (3) with hardware shown.

Figure 2 Details, C & D

2. Attach either the L-Feet or Angled Feet (8) to the front of the uprights with hardware shown.
NOTE: L-Feet as shown in **Figure 2** are to be used if purchased as a Functional Trainer. Angled Feet as shown in **Figure 3** to be used if purchased only as a Half Rack.
3. Attach the Multi-Grip Pull-Up Bar (2) between the top of the front Uprights (1) with hardware shown. **Figure 2, Detail C**
4. All hardware can be fully tightened.

WARNING: Do not overtighten as it will cause the uprights tube to deform.

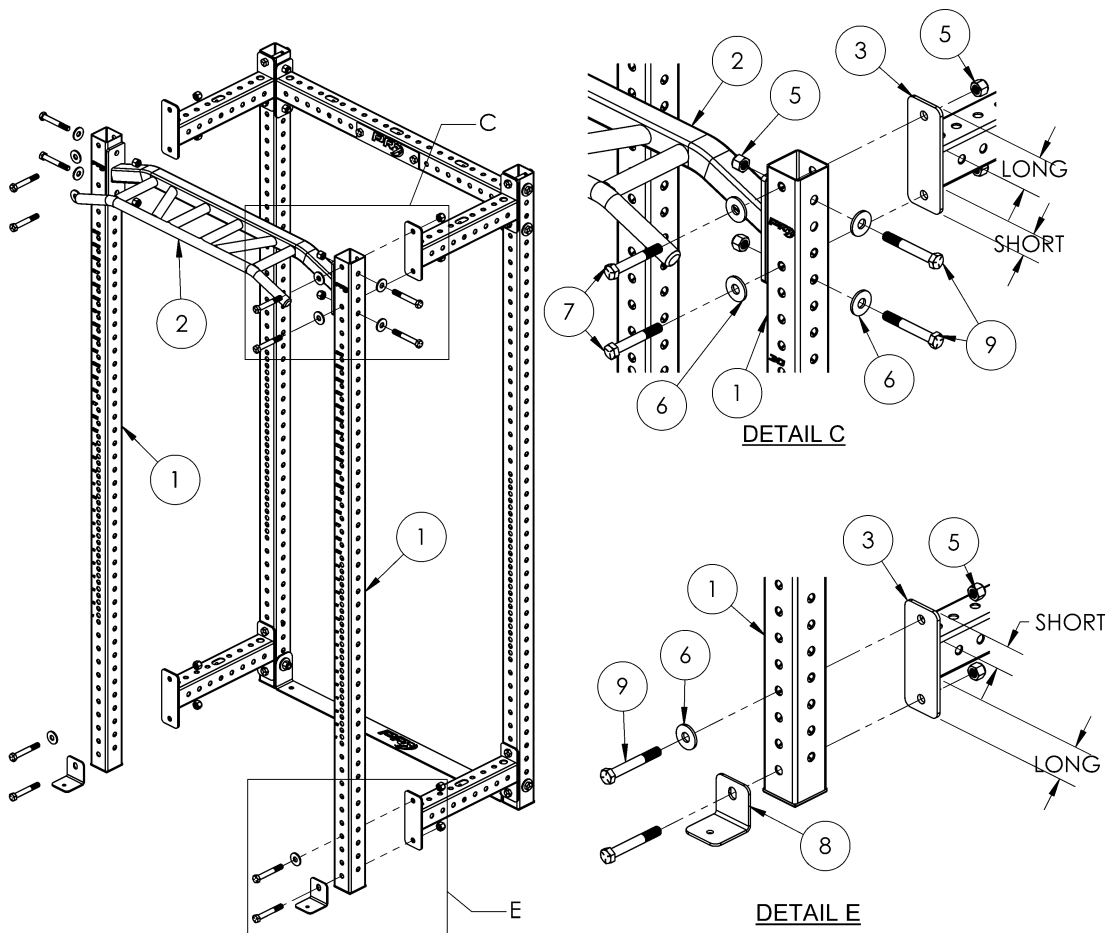


Figure 2

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Installation Instructions

Rack Assembly (Front):

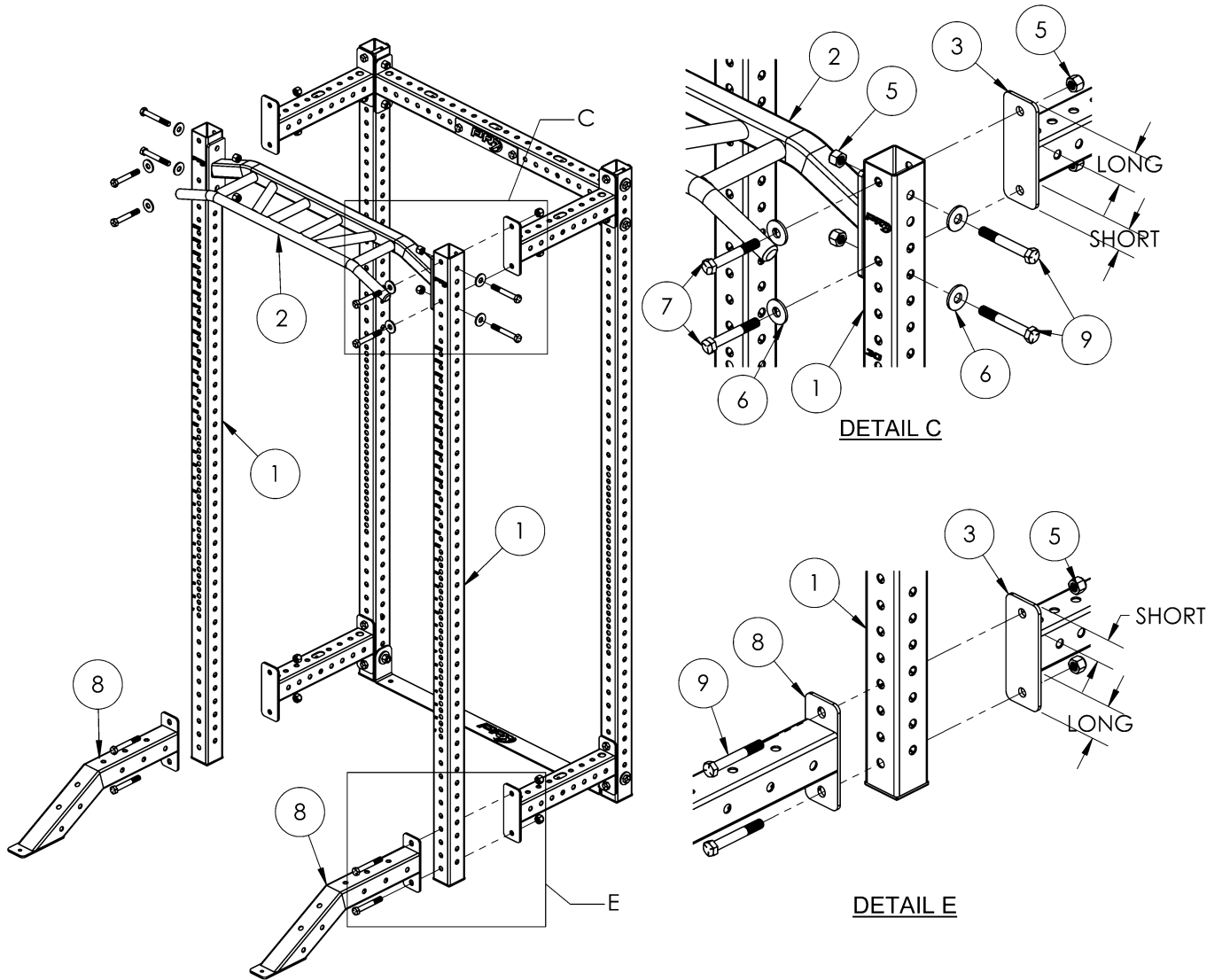


Figure 3

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Attach Logo Plate and J-Cups:

1. Attach PRx Logo Plate (11) and Backer Plate (12) with hardware shown. **Figure 4, Detail F**
2. Attach J-Cups (10) onto your uprights.

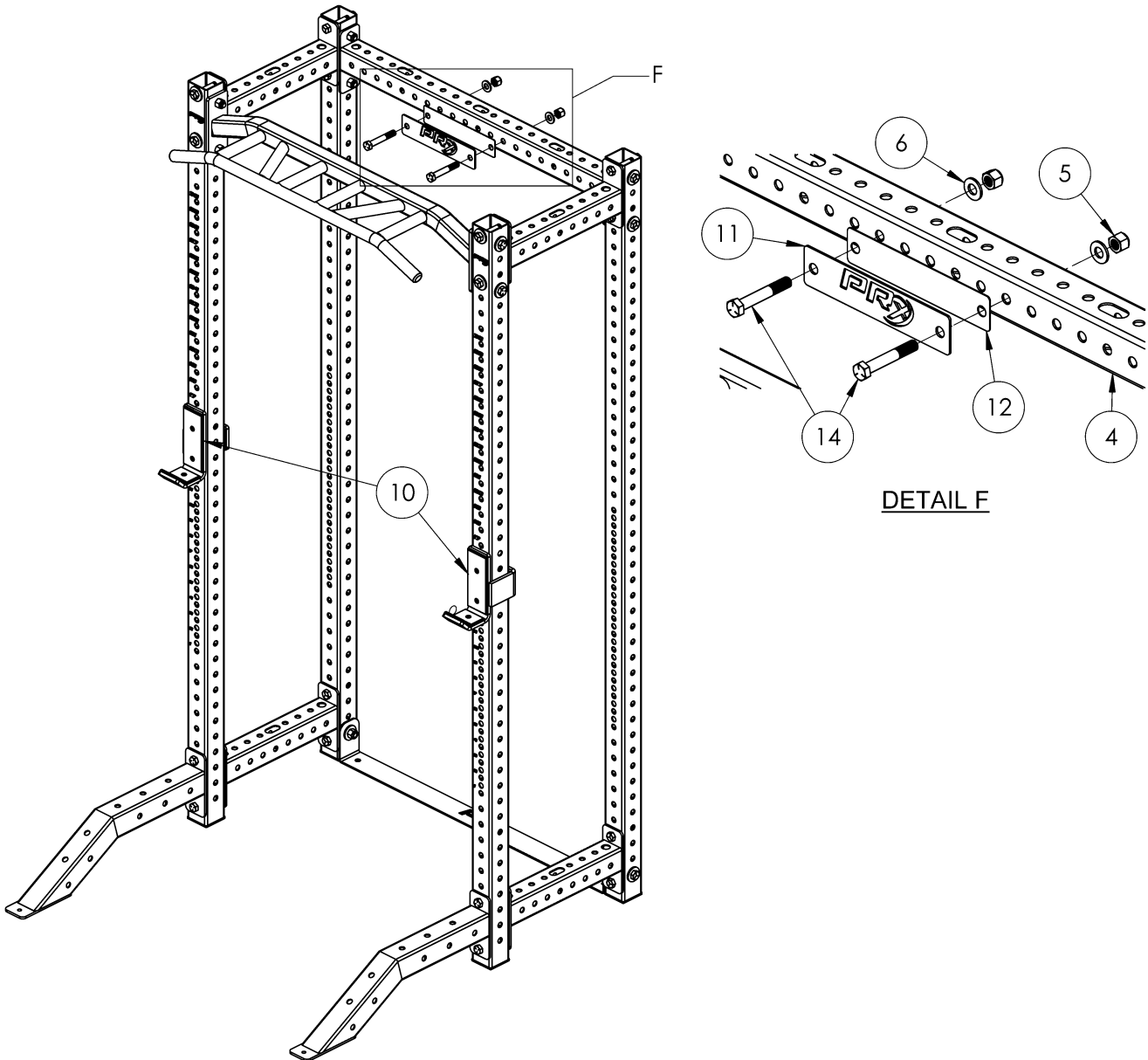


Figure 4

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