



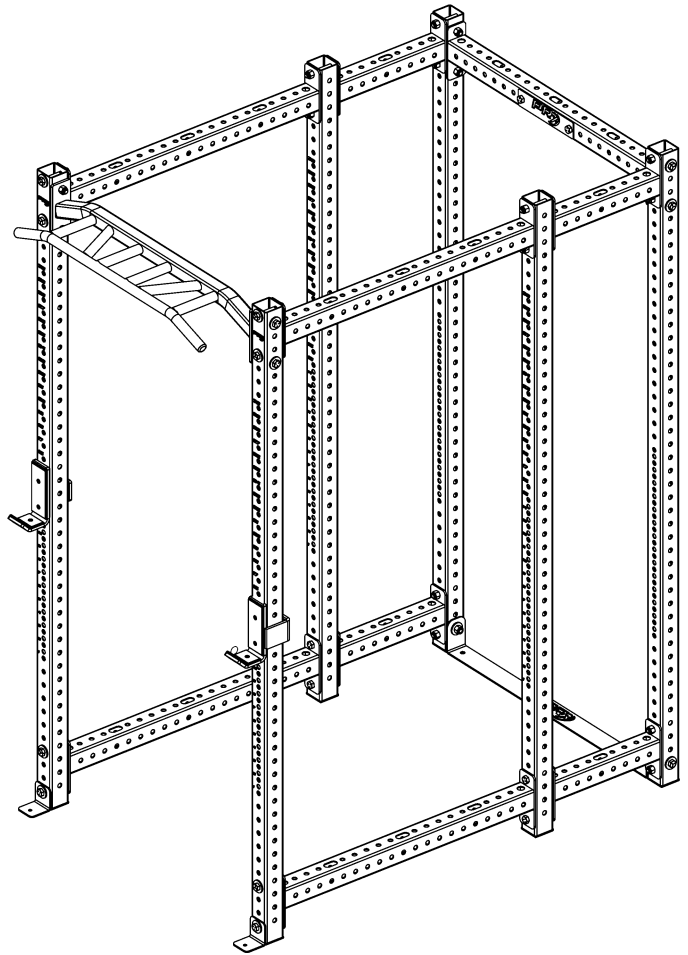
Build Limitless® 6-Post Rack

Installation Instructions

Tool List

- 15/16" Box End Wrench
- 15/16" Socket
- Ratchet or Impact Driver

Item #	Description	Qty.
1	Upright- (numbers on 1 side)	4
2	Multi-Grip Pull-Up Bar	1
3	Short Crossmember	4
4	Long Crossmember	5
5	5/8" Nylock Nut	36
6	5/8" Flat Washer	30
7	5/8" x 4-1/4" Hex Bolt	20
8	L - Foot	2
9	5/8" x 4-1/2" Hex Bolt	14
10	J-Cup Pair	1
11	PRx Logo Plate	1
12	Logo Plate Backer	1
13	Floor Spreader Plate	1
14	5/8" x 4" Hex Bolt	2
15	Upright- (numbers on 2 sides)	2



WARNING

- Read all assembly, installation and use instructions in this manual prior to using this equipment.
- Inspect equipment prior to use. DO NOT use if it appears damaged or inoperable
- Use equipment only for the intended use DO NOT modify the machine
- DO NOT attempt to fix broken equipment. Call or email PRx Performance for assistance.
- **SQUAT RACK MUST BE BOLTED TO THE GROUND**

Save this manual for future reference.

060325_Rev. 1

All questions, feedback, and return information should be sent to: support@prxperformance.com or call us at 1-701-566-0452

 **WARNING: SERIOUS INJURY OR DEATH COULD OCCUR IF SAFETY PRECAUTIONS ARE NOT TAKEN.**

Rack Assembly (Rear):

1. Attach Short Crossmembers (3) and Long Crossmember (4) to the top of the rear Uprights (1) with the hardware shown. **Figure 1, Detail A**

*NOTE 1: Make sure Uprights (1) only have numbers on one side. Numbers and PRx logo at the top of the uprights are shown facing the rear of the rack. Customers can choose to rotate the uprights 180 degrees, so the logo and numbers are facing the front. **Figure 1, Detail A***

*NOTE 2: Short Crossmembers at the top of the Uprights should be oriented with the long leg of the end plates facing upward and the short leg facing down. This will be the opposite for the Long Crossmember (4) across the top/rear of the rack. This is to account for the offset holes in the uprights and keep the tubes of the crossmembers at the same height. **Figure 1, Detail A***

2. Attach Short Crossmembers (2) to the front/bottom of the Uprights (1) with hardware shown.
*NOTE: The Bottom Crossmembers are oriented opposite the top, with the long leg of the end plates facing downward and the short leg facing upward. **Figure 1, Detail B***
3. Attach the Floor Spreader Plate (12) between the bottoms of the Uprights (1) with hardware shown. **Figure 1, Detail B**

Rack Assembly (Rear):

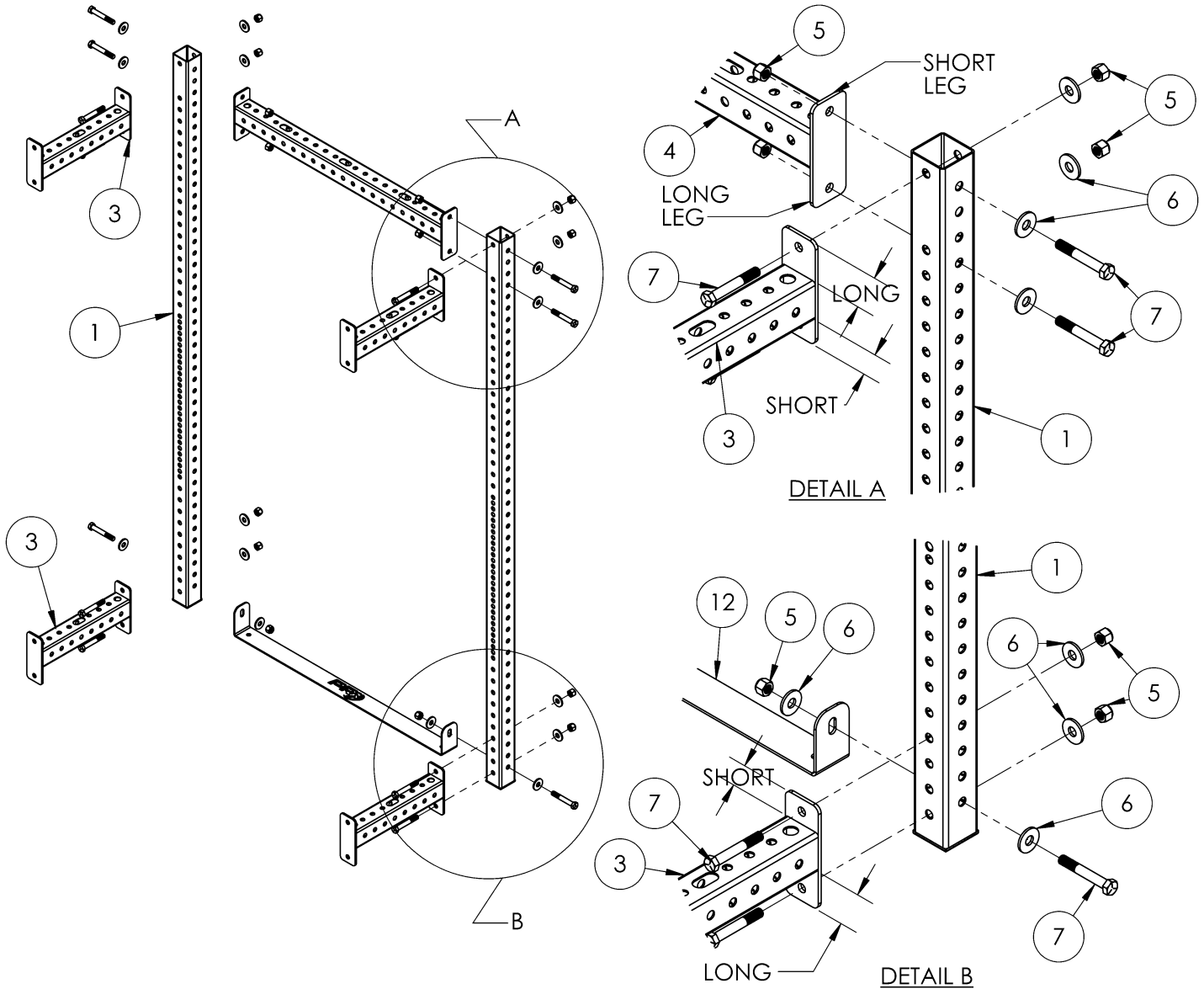


Figure 1

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Installation Instructions

Rack Assembly (Interior):

1. Attach interior Uprights (1) and Long Crossmembers (4) to the front of the Short Crossmembers (3) with hardware shown. **Figure 2**

*NOTE: Make sure the Top Crossmembers are oriented as shown in **Detail C** and Bottom Crossmembers are oriented as shown in **Detail D**.*

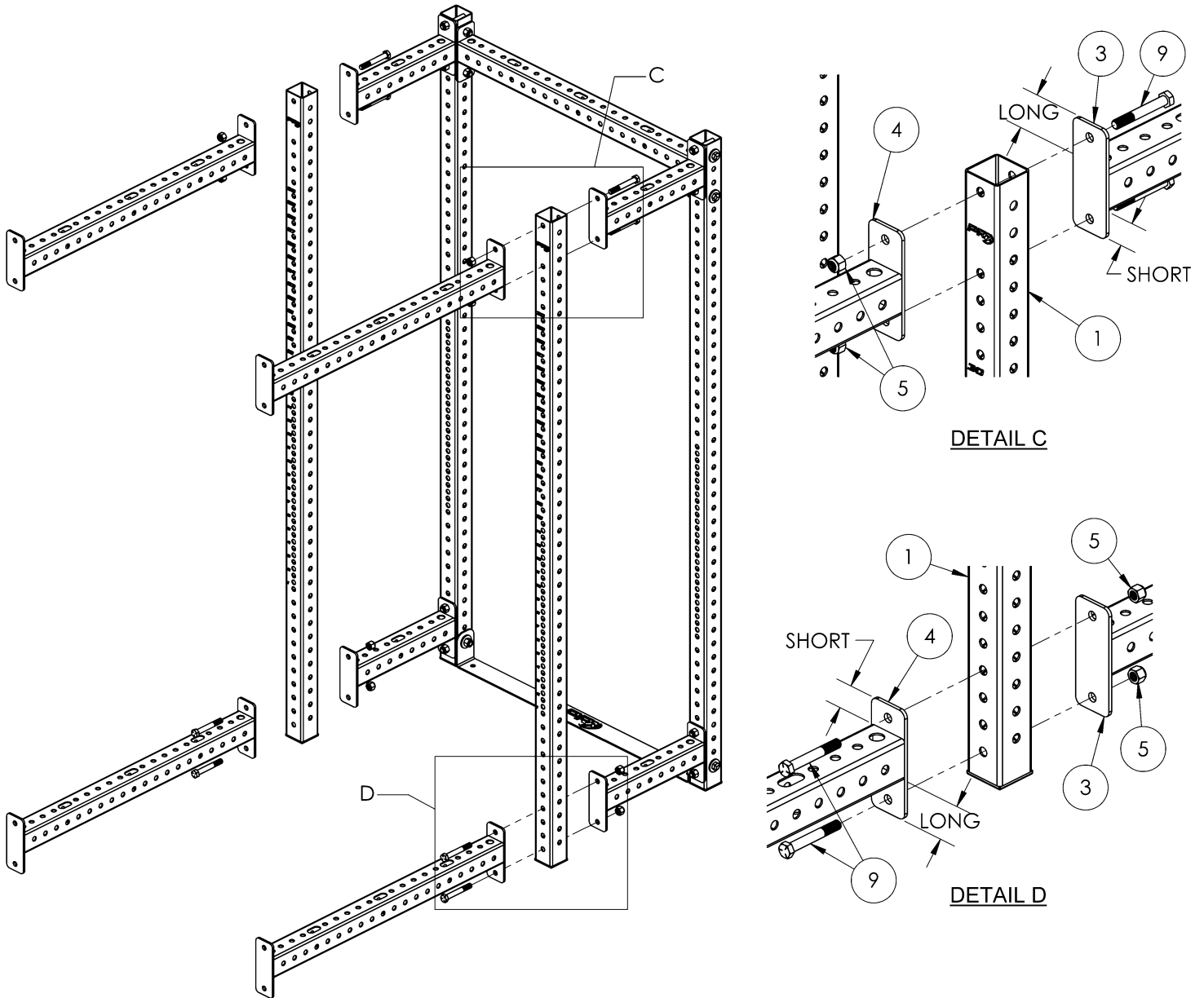


Figure 2

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Installation Instructions

Rack Assembly (Front):

1. Attach the front Uprights (15) to the front of the Long Crossmembers (4) with hardware shown.

Figure 3 Details, E & F

2. Attach the L-Feet (8) at the same time as the Uprights. **Detail F**
3. Attach the Multi-Grip Pull-Up Bar (2) between the top of the front Uprights (15) with hardware shown. **Figure 3, Detail E**
4. All hardware can be fully tightened.

WARNING: Do not overtighten as it will cause the uprights tube to deform.

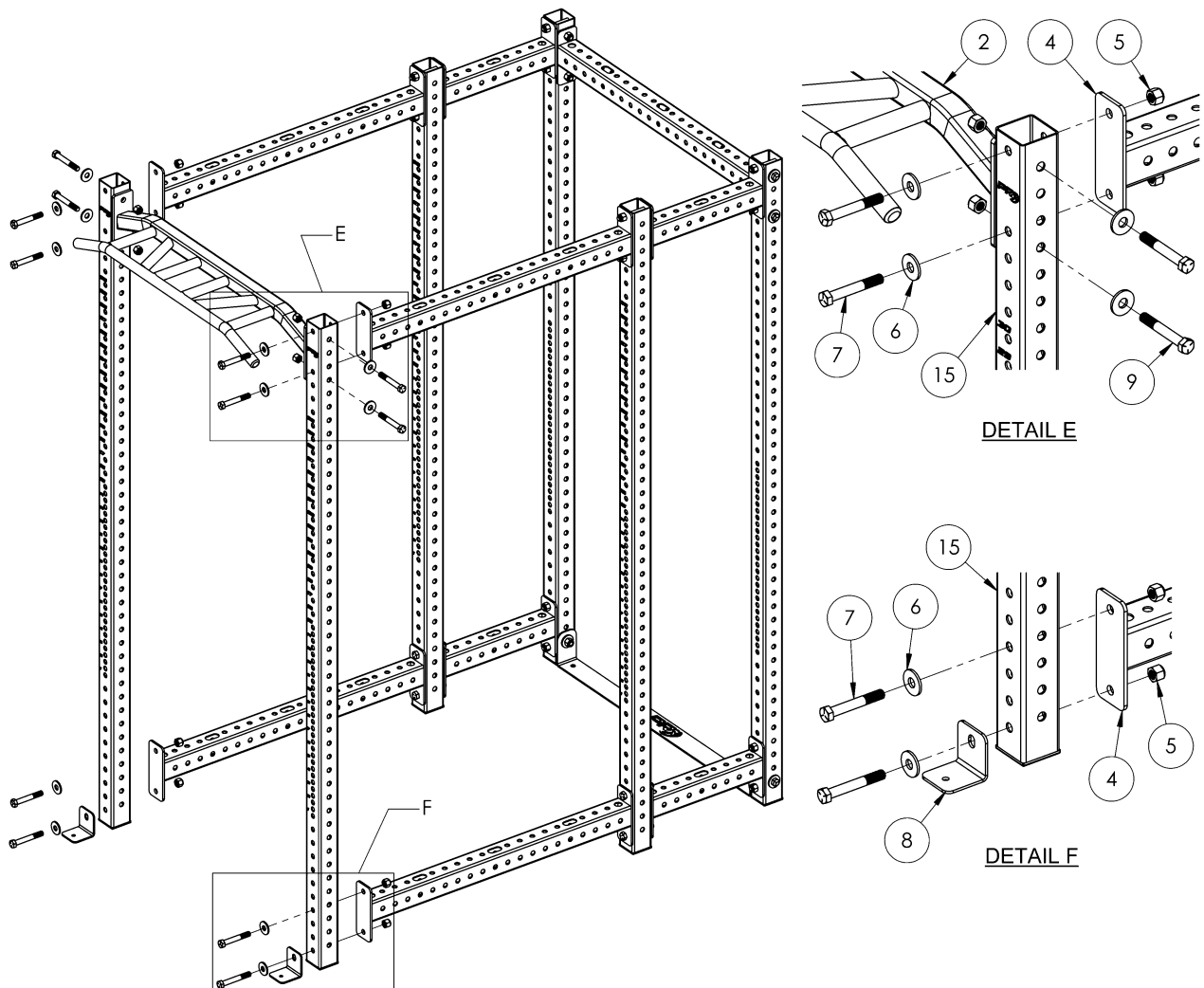


Figure 3

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Attach Logo Plate and J-Cups:

1. Attach PRx Logo Plate (11) and Backer Plate (12) with hardware shown. **Figure 4, Detail G**
2. Attach J-Cups (10) onto your uprights.

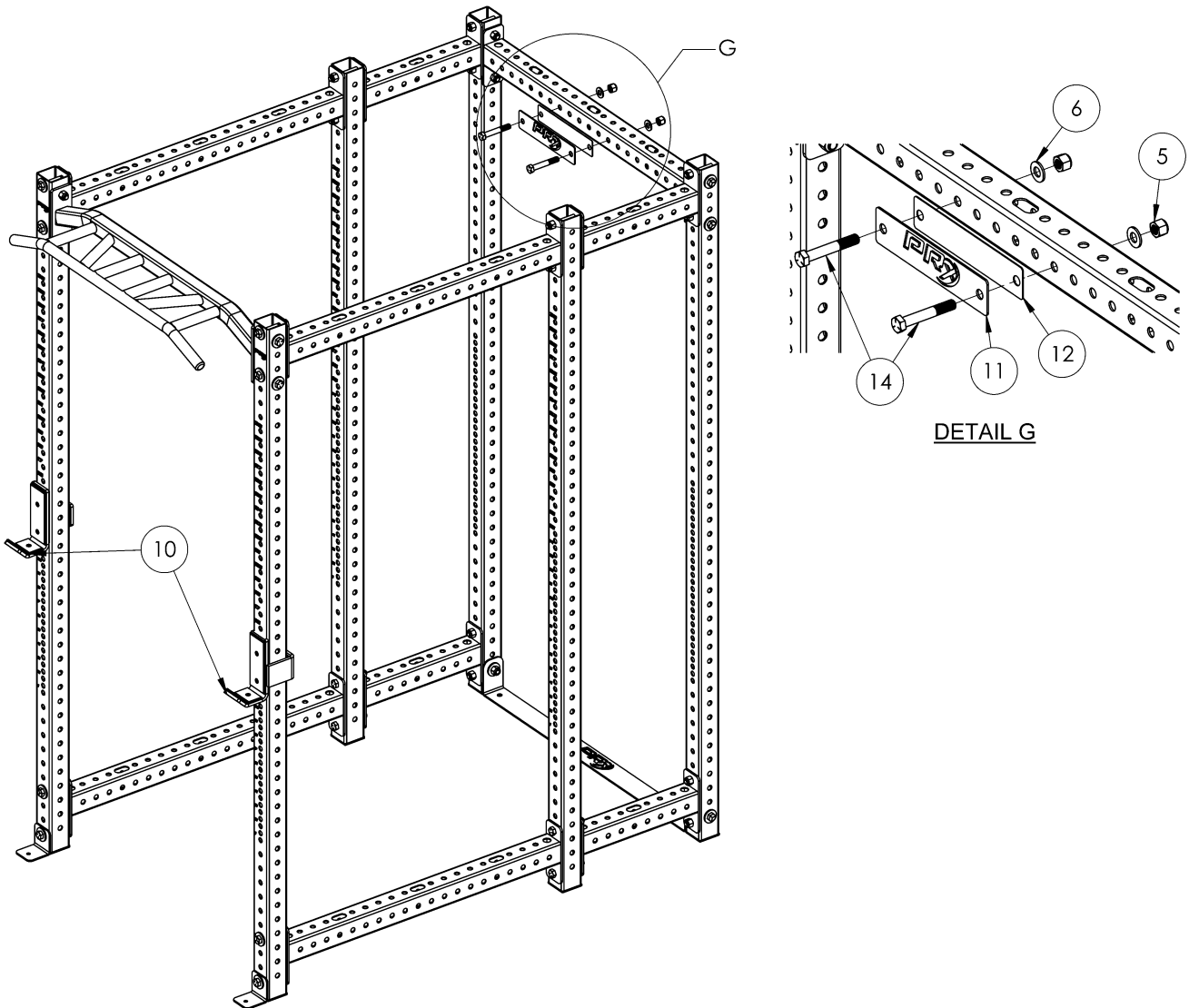


Figure 4

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